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006067

D206-802-033
Job Sheet 182886



Part No: D206-802-033

Job Qty: 1 ea

Part Name: Baggage Door Opener Aluminum Door



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/5/18

Job Tracking No:

Due Date: 9/21/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG IIN-D407-802-2 REV A, IIN-D407-802-3 REV A IPP Rev:A 10.12.03 as per dwg rev.A DD verf:EC IPP Rev:B 12.07.30 AS PER ECN12-624 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Stores/Pkg-1		8/27/18 120
105	Packaging	1 pcs	9/21/18	9/21/18	0.00	0.00	Packaging1-3		8/29/18
110	QC	1 pcs	9/21/18	9/21/18	0.00	0.00	QC4		8/29/18
120	Packaging	1 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3-1		8/29/18
125	DC	1 pcs	9/21/18	9/21/18	0.00	0.00	DC		8/29/18
130	QC21-FG	1 Ea	9/21/18	9/21/18	0.00	0.00	QC21		8/29/18

Part Op 120 - Identify and pack for shipping as per PPPDD206-802-033 Location: _____ PPP rev: _____
Descriptions: 125 - Photocopy bluefile and create labels per PPP D206-802-033 CHG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
80-004-2-6	Insert	4 Ea (4 ea)	90-Start up Operation	F124720
CR3213-4-2	Cherry Rivet	8 Ea (8 ea)	90-Start up Operation	5019424
D3552-19	Door Prop	1 Ea (1 ea)	90-Start up Operation	F100867
D4109-043	Doubler Assembly	1 Ea (1 ea)	90-Start up Operation	5108786
D4113-041	Doubler Assembly, Baggage Door	1 Ea (1 ea)	90-Start up Operation	5108444
MS27039C1-06	Screw (601.2459)	4 Ea (4 ea)	90-Start up Operation	F123525-30
NAS1149C0363R	Washer	4 Ea (4 ea)	90-Start up Operation	5054113

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	80-004-2-6	4	209	0
	CR3213-4-2	8	137	0
	D3552-19	1	10	0
	D4109-043	1	0	0
	D4113-041	1	0	0
	MS27039C1-06	4	97	0
	NAS1149C0363R	4	189	0



Container No: S121908



Part: D206-802-033

Job No: 182886

Serial No/Batch: S121908

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH10-44 Issue 1 Date 10/26/10 FAA STC SR029331

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CANADA

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Part Specifications

Specifications could not be found.

Plex 9/5/18 1:15 PM dart.white.jesse

5.3 D206-802-033 Baggage Door Opener Kit, Metal

Qty -033	Part Number	Description
	D206-802-033	BAGGAGE DOOR OPENER KIT, METAL
1	D3552-19	DOOR PROP
1	D4109-043	DOUBLER ASSEMBLY
1	D4113-041	DOUBLER ASSEMBLY, BAGGAGE DOOR
4	80-004-2-6	INSERT
8	CR3213-4-2	RIVET
4	MS27039C1-06	SCREW
4	NAS1149C0363R	WASHER

5.4 D407-802-019 Baggage Door Opener Kit, Composite

Qty -019	Part Number	Description
	D407-802-019	BAGGAGE DOOR OPENER KIT, COMPOSITE
1	D3552-19	DOOR PROP
1	D4109-041	DOUBLER ASSEMBLY, BULKHEAD
1	D4109-043	DOUBLER ASSEMBLY
3	80-004-2-6	INSERT
4	MS27039C1-05	SCREW
3	MS27039C1-06	SCREW
7	NAS1149C0363R	WASHER
4	NAS1836-3-08M	INSERT

5.5 D206-802-131/-133/-135 Combination Kits.

Qty -131	Qty -133	Qty -135	Part Number	Description
			D206-802-131	5 DOOR OPENER KIT (METAL BAGGAGE DOOR)
			D206-802-133	5 DOOR OPENER KIT (COMPOSITE BAGGAGE DOOR)
			D206-802-135	4 DOOR OPENER KIT
1	1	1	D206-802-029	CREW DOOR OPENER KIT, LH
1	1	1	D206-802-030	CREW DOOR OPENER KIT, RH
1	1	1	D206-802-031	PASSENGER DOOR OPENER KIT, LH
1	1	1	D206-802-032	PASSENGER DOOR OPENER KIT, RH
1			D206-802-033	BAGGAGE DOOR OPENER KIT, METAL
	1		D407-802-019	BAGGAGE DOOR OPENER KIT, COMPOSITE

